

Automatic Side Heel Seat Tacking Machine Model TT (ASHL-TT)

This modern machine lasts the sides and heel seats in a single working cycle and with that, offers great cost savings.

- No machine resetting required, even for extreme differences of shape and spring.
- Pressing and pulling effect by means of rolling-in worms infinitely variable (system Kamborian).
- Universal operation possibilities, also suited for moccasins.
- Contour guide by means of servo control infinitely variable
- Even tacks distance 9, 10, 11 or 12mm
- Heated heel seat wipers
- Perfect riveting of tacks.
- Sharp distinct lasting margin edge at heel and shank.

Sequence:

1. Machine in starting position with mounted shoe.
2. Shoe pulled in by last support and jacked by means of heel pad.
3. Rolling-in worms and tacking device moved in laterally and settled on shoe.
4. Rolling-in worms and tacking device have completed their track, thereby lasting margin was bent over and fastened by means of tacks simultaneously.
5. Rolling-in worms and tacking device in starting position, heel seat wipers closed, tacks cutting-off and pressing effect commence.
6. Heel seat wipers, heel pad and last support in starting position, lasting procedure completed, shoe is released!

Specifications:

Air:

Pressure (6.5 Bar)

Electrical: 220-380V, Special voltage possible

Dimensions: (660W x 1,000L x 2,000H mm)

Output of machine: The production numbers stated are daily outputs, established under normal conditions: Side and heel seat lasting approx 1200 to 1500 pairs.